

## Toyota Forklift Parts

Toyota Forklift Parts - Since 1992, Toyota Material Handling inc., U.S.A., also known as TMHU, have been the top selling lift truck provider in the United States. Proudly celebrating more than 40 years of service, the Irvine, California established company presents an extensive line of quality lift vehicles. Attributable to their history of excellence, reliability, and sturdiness, Toyota remains prevalent in this aggressive market. Quality is the foundation of Toyota's renowned Toyota Production System practiced at all manufacturing facilities, including TIEM, which is stands for Toyota Industrial Equipment Manufacturing, located in Columbus, Indiana. The bulk of the Toyota lift trucks sold in the U.S.A are manufactured here.

All Toyota equipment and parts built within North America adhere to the International Organization for Standardization or ISO 14001 standard. The Columbus TIEM plant has been honored on many occasions for its devotion to continual progress and its environmentally friendly systems. It is the first and only manufacturer to offer EPA and CARB-certified Compressed Natural Gas powered lift trucks on the market. For instance, the Toyota 8-Series IC lift vehicles emit 70 percent less smog forming emissions than the existing centralized EPA standards and have complied with California's strict emission standards and regulations.

### Toyota Material Handling, U.S.A. - The Industry Leader

The head of Toyota Material Handling, U.S.A., Brett Wood believes that TMHU's achievement comes from its commitment to construct high quality lift trucks while offering exceptional client support and service. "We must be able to learn and predict the needs of our customers," said Brett Wood. "As a leader, our success also depends on our ability to address our customers' operational, safety and environmental cost issues."• TMHU's parent company, Toyota Industries Corporation, also referred to as TICO, is listed in Fortune Magazine as the world's largest lift truck supplier and is among the magazines prominent World's Most Admired Companies.

### New Meaning to Environmental Responsibility

Toyota Industries Corporation, as the parent company, has instilled a rich corporate doctrine of environmental stewardship in Toyota. Not a lot of other companies and no other lift truck manufacturer can meet Toyota's history of protecting the natural environment while concurrently encouraging the economy. Environmental accountability is a key feature of corporate decision making at Toyota and they are proud to be the first and only maker to offer UL-listed, EPA- and CARB-certified Compressed Natural Gas powered lift trucks. Yet one more reason they remain a leader within the industry.

Toyota first released the 8-Series line of lift vehicles in 2006, again exhibiting its leadership and innovation in the industry. Featuring an exclusive emission system that eclipsed both Federal EPA emission values, and California's more environmentally friendly emission standards. The end product is a lift vehicle that produces 70% fewer smog forming emissions than the current Federal standards allow.

What's more in 2006, Toyota established an affiliation with the Arbor Day Foundation, furthering their responsibility to the environment. More than 57,000 trees have been planted in community parks and national forests damaged by natural causes such as fires, as a product of this relationship. 10,500 seedlings have also been scattered through Toyota Industrial Equipment's network of dealers to non-profit organizations and neighborhood customers to help sustain communities all over the U.S.

Toyota's lift vehicles provide improved productivity, visibility, ergonomics and durability, and most significantly, the industry's leading safety technology. The company's System of Active Stability, also known as "SAS"•, helps limit the risk of accidents and injuries, and increasing productivity levels while minimizing the likelihood of product and equipment damage.

System Active Stability can sense situations that might lead to lateral instability and possible lateral overturn. When any of these factors have been sensed, the SAS will immediately engage the Swing Lock Cylinder to re-stabilize the rear axle. This alters the lift truck's stability footprint from triangular in shape to rectangular, providing a major increase in stability which substantially reduces the probability of an accident from a lateral overturn. The Active Mast Function Controller or the Active Control Rear Stabilizer also helps to prevent injuries or accidents while adding stability.

The SAS systems were originally utilized on the 7-Series internal combustion lift trucks which were put on the market in 1999. These systems helped propel Toyota into the lead for industry safety standards. Now, SAS is used on practically every modern internal combustion products and is standard equipment for the new 8-Series. There are more than 100,000 SAS-equipped lift trucks in operation, exceeding 450 million hours combined. The increased population of SAS-equipped vehicles in the field, along with required worker education, overturn fatalities across all designs have decreased by 13.6% since 1999. Additionally, there has been an overall 35.5% drop in industry wide collisions, loss of control, falls and overturn from a lift truck for the same period.

Toyota's rigid standards reach far beyond the technology itself. The company believes in offering widespread Operator Safety Training programs to help customers meet and exceed OSHA standard 1910.178. Training packages, video tutorials and a variety of resources, covering a broad scope of subjects-from individual safety, to OSHA rules, to surface and cargo situations, are offered through the vendor network.

Ever since the transaction of its first lift vehicle in the U.S. to the construction of its 350,000th lift vehicle produced in 2009 at Toyota Industrial Equipment Manufacturing, TMHU has continued a solid existence in the U.S. This fact is demonstrated by the statistic that 99% of Toyota lift trucks sold in America at the moment are built in the United States.

TMHU is situated in Columbus Indiana and houses nearly 1 million square feet of production facilities over 126 acres of property. Facilities include a National Customer Center, as well as manufacturing operations and distribution centers for equipment and

service components, with the whole commitment exceeding \$113 million dollars.

The new National Customer Center was conceived to serve both sellers and consumers of TMHU. The facility includes a 360-degree showroom, a presentation theater complete with stadium seating for 32, an area for live product demonstrations with seating capability for 120; a presentation theater; Toyota's Hall of Fame showcasing Toyota's story since the birth of its originator, Sakichi Toyoda, in 1867, and finally a education center.

The NCC embodies Toyota's commitment to providing top-notch consumer service. TMHU's 68 certified Toyota Industrial Equipment, or TIE dealers, along with 189 dealership locations right through the U.S, provide the most comprehensive and inclusive consumer service and support in the industry. The company's new and Licensed Used lift trucks, service, parts, and financing features make Toyota dealerships a one-stop shop to guarantee overall customer satisfaction.